

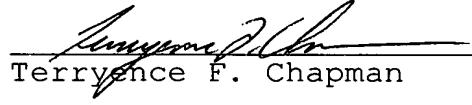
IN THE CLAIMS

Please amend Claim 1 as shown on the attached marked-up page. Pursuant to 37 CFR § 1.121, a clean replacement claim page is also enclosed herewith.

REMARKS

Entry of the foregoing amendments prior to issuance of the first Office Action is respectfully solicited. These amendments are intended to place the application in better form for consideration by the Examiner.

Respectfully submitted,


Terryence F. Chapman

TFC/smd

FLYNN, THIEL, BOUTELL & TANIS, P.C. 2026 Rambling Road Kalamazoo, MI 49008-1699 Phone: (616) 381-1156 Fax: (616) 381-5465	Dale H. Thiel David G. Boutell Ronald J. Tanis Terryence F. Chapman Mark L. Maki David S. Goldenberg Sidney B. Williams, Jr. Liane L. Churney Brian R. Tumm	Reg. No. 24 323 Reg. No. 25 072 Reg. No. 22 724 Reg. No. 32 549 Reg. No. 36 589 Reg. No. 31 257 Reg. No. 24 949 Reg. No. 40 694 Reg. No. 36 328
--	---	---

Encl: Marked-Up Amended Specification Paragraph from Page 5
Clean/Replacement Amended Specification Paragraph
from Page 5
Marked-Up Claim 1 (Amended)
Clean/Replacement Claim 1 (Amended)
Postal Card

336.9804

DISCLOSURE OF THE INVENTION

To attain the object described above, the present invention is provided with the following constitution. That is, the invention described in claim 1 is directed to a polishing tape for polishing the surface of a substrate of a magnetic recording medium, said polishing tape being made of a flocked cloth comprising a substrate and a flock material formed on said substrate, said flocked cloth having a tensile strength in a longitudinal direction as measured by the method A defined in JIS L 1096-1990 of not less than 25 kgf/50 mm and a tensile elongation of not more than 5%/5 kg/50 m, characterized in that a single yarn of a dissolution-decomposition type composite fiber consisting of a nylon component and a dissolving component is used as said flock material and a thin-fineness filament obtained by splitting said single yarn is used as a pile, and that said pile is formed in pile height within a range from 0.2 to 1.0 mm and pile density within a range from 100 to 200 g/m² and 80% or more of said pile is formed in fineness of less than 0.3 d.

DISCLOSURE OF THE INVENTION

To attain the object described above, the present invention is provided with the following constitution. That is, the invention described in claim 1 is directed to a polishing tape for polishing the surface of a substrate of a magnetic recording medium, said polishing tape being made of a flocked cloth comprising a substrate and a flock material formed on said substrate, said flocked cloth having a tensile strength in a longitudinal direction as measured by the method A defined in JIS L 1096-1990 of not less than 25 kgf/50 mm and a tensile elongation of not more than 5%/5 kg/50 m, characterized in that a single yarn of a dissolution-decomposition type composite fiber consisting of a nylon component and a dissolving component is used as said flock material and a thin-fineness filament obtained by splitting said single yarn is used as a pile, and that said pile is formed in pile height within a range from 0.2 to 1.0 mm and pile density within a range from 100 to 200 g/m² and 80% or more of said pile is formed in fineness of less than 0.3 d.

卷之三

March 23, 2001

1. (Amended) A polishing tape for polishing the surface of a substrate of a magnetic recording medium, said polishing tape being made of a flocked cloth comprising a substrate and a flock material formed on said substrate, said flocked cloth having a tensile strength in a longitudinal direction as measured by the method A defined in JIS L 1096-1990 of not less than 25 kgf/50 mm and a tensile elongation of not more than 5%/5 kg/50 m, characterized in that a single yarn of a dissolution-decomposition type composite fiber consisting of a nylon component and a dissolving component is used as said flock material and a thin-fineness filament obtained by splitting said single yarn is used as a pile, and that said pile is formed in pile height within a range from 0.2 to 1.0 mm and pile density within a range from 100 to 200 g/m² and 80% or more of said pile is formed in fineness of less than 0.3 d.